

## CLAIMS

1. A propylene random copolymer satisfying the following requirements [1] to [4]:

[1] the concentration ( $P_a$ , % by mole) of a skeletal  
5 constituent derived from propylene (a), and the  
concentration ( $P_x$ , % by mole) of a skeletal constituent  
derived from at least one olefin selected from ethylene (b)  
and  $\alpha$ -olefins having 4 to 20 carbon atoms (c), each of which  
is contained in the propylene random copolymer, satisfy the  
10 following relational expressions (Eq-1) to (Eq-3):

$$85 \leq P_a < 100 \quad (\text{Eq-1})$$

$$0 < P_x \leq 15 \quad (\text{Eq-2})$$

$$P_a + P_x = 100 \quad (\text{Eq-3});$$

[2] the concentration ( $P_a$ , % by mole) of the skeletal  
15 constituent derived from propylene (a) contained in the  
propylene random copolymer, and the melting point ( $T_m$ )  
measured with a differential scanning calorimeter satisfy  
the following relational expression (Eq-4):

$$135 - 4 \times (100 - P_a) < T_m < 165 - 4 \times (100 - P_a) \quad (\text{Eq-4});$$

20 [3] the total amount of 2,1-bonded and 1,3-bonded non-  
stereoregular fractions is less than or equal to 0.2% by  
mole; and

[4] the amount of the n-decane ( $nC_{10}$ )-soluble fraction  
is less than or equal to 2.0% by weight.

2. The propylene random copolymer according to claim 1, which has a melting point ( $T_m$ ) of 140°C or lower.

3. The propylene random copolymer according to claim 1 or  
5 2, wherein the propylene random copolymer is a propylene polymer particle having a trilayer structure consisting of a first skin layer [L1] that is present at the outermost crust, a second skin layer [L2] that is internally contacting with the first skin layer, and a core [L3] that is present inner  
10 to the second skin layer, and

in the transmission electron microscope (TEM) photograph (magnification  $\times 4000$ ) of an ultrathin section of the core [L3] after metal oxide staining, no stained component which has a particle diameter of 3  $\mu m$  or greater is observed.

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4. The propylene polymer particle according to claim 3, wherein the first skin layer [L1] is made of polyethylene, the second skin layer [L2] is made of a polypropylene having a melting point ( $T_m$ ) of 130°C or higher as measured by DSC,  
20 and the core [L3] is made of a propylene homopolymer, or a copolymer obtained from propylene and at least one olefin selected from ethylene and an  $\alpha$ -olefin having 4 or more carbon atoms.

25 5. The propylene polymer particle according to claim 4,

wherein the polyethylene of the first skin layer has an intrinsic viscosity  $[\eta]$  of 3 (g/dl) or greater and a density of 910 (kg/m<sup>3</sup>) or greater, and the polypropylene of the second skin layer has an intrinsic viscosity  $[\eta]$  in the  
5 range of 0.5 to 5 (g/dl).

6. A method for preparing a propylene polymer wherein the following three processes [P-1], [P-2] and [P-3] are sequentially carried out in the presence of a metallocene  
10 catalyst:

Process [P-1]: Process for preparing a polymer precursor [P<sub>1</sub>] by polymerizing ethylene.

Process [P-2]: Process for preparing a prepolymer [P<sub>2</sub>] by polymerizing propylene in an amount of 50 to 20,000 g/g-cat in the presence of the polymer precursor [P<sub>1</sub>] at a  
15 temperature of 5 to 40°C.

Process [P-3]: Process for preparing a propylene polymer [P<sub>3</sub>] by homopolymerizing propylene or by copolymerizing propylene with at least one olefin selected  
20 from ethylene and an  $\alpha$ -olefin having 4 or more carbon atoms in the presence of the prepolymer [B].

7. The method for preparing a propylene polymer according to claim 6, wherein the polymer precursor [P<sub>1</sub>] prepared in  
25 the process [P-1] is washed with an aliphatic or alicyclic

hydrocarbon having 5 to 12 carbon atoms.

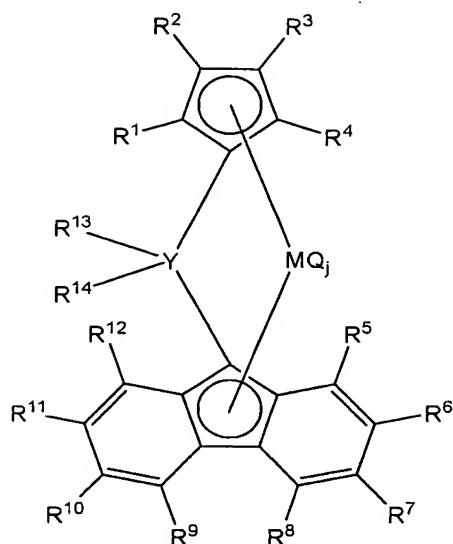
8. The method for preparing a propylene polymer according to claim 6, wherein at least one process selected from the process [P-1], process [P-2] and process [P-3] is carried out in the presence of a polyoxyalkylene compound represented by the following formula [I]:



wherein  $R^1$ ,  $R^2$  and  $R^3$  may be identical with or different from each other and are selected from a hydrogen atom, an alkyl group having 1 to 20 carbon atoms, an aryl group having 6 to 20 carbon atoms and an acyl group having 1 to 20 carbon atoms; and  $k$  represents the average number of the repeating units and is in the range of 1 to 100.

9. The method for preparing a propylene polymer according to claim 6, wherein the process [P-2] is carried out in a tubular reactor.

10. The method for preparing a propylene polymer according to claim 6, wherein the metallocene catalyst contains a metallocene compound represented by the following formula [II] as an essential component:



wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^7$ ,  $R^8$ ,  $R^9$ ,  $R^{10}$ ,  $R^{11}$ ,  $R^{12}$ ,  $R^{13}$  and  $R^{14}$  may be identical with or different from each other and  
 5 are selected from hydrogen, a hydrocarbon group and a silicon-containing group; M is a transition metal belonging to Group 4; Y is a carbon atom or a silicon atom; Q may be selected from halogen, a hydrocarbon group, an anionic ligand and a neutral ligand capable of coordination with a  
 10 lone electron pair, combined in identical or different combinations; and j is an integer of 1 to 4.

11. The method for preparing a propylene polymer according to claim 6, wherein the propylene polymer is the  
 15 propylene random copolymer according to any one of claims 1 to 5.

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12. A molded product obtained by molding the propylene random copolymer according to any one of claims 1 to 5.

13. The molded product according to claim 11, which is a  
5 sealant film, a shrink film or a metal-deposited film.